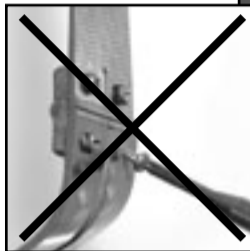


[The TECHNICAL guide] Blac & Blac Titanium

1] How to MOUNT LENSES in Blac & Blac Titanium...

Loosen the bottom screw on the frontpiece. The frame is more flexible in that part. Now you can easily mount the lens.

NOTE: Screw from a straight angle, to avoid ruining the hinge!



2] How to ADJUST Blac & Blac Titanium

Temples

Adjust the temple in/out by hand...
no more than 45 degrees



Hockey Ends

Adjust the hockey ends by hand



Nosepads

Adjust the nosepad arms by hand



TIP: To ensure the highest quality for strong colors our Blac Titanium fronts are PVD coated. To clean off greasy fingers - JUST wash with soap and water!

THE IMPORTANT STUFF [Blac Sales TIPS]

- 1] Blac is truly **HANDMADE** in Denmark.
- 2] Designed by **BELLINGER** - the best in Danish design!
- 3] Blac is the **world's first** adjustable carbon fibre frame.
- 4] Blac frames **weigh half** of regular frames.
- 5] Carbon fibre is super strong and **extremely light**.
- 6] All Blac frames are **NON** allergenic.
- 7] Carbon fibre is a **woven fabric** which gives Blac its unique texture.
- 8] Every Blac frame is **unique**.

RECOMMENDATIONS [lenses]

- 1] All lenses should be in 1.6 material.
- 2] The recommended base curve for Blac is 4 - 6 for Blac Titanium. Measure the demolens for correct-basecurve - it may vary from frame to frame.
- 3] Always cut the lens to exact size with a plus-tolerance.
- 4] Minimal lens-edge thickness: 2.4 mm.
- 5] Groove-measures: 0.5 mm. deep and 0.8 mm wide.
For easy mounting - trim/round the groove edges.
- 6] For Blac frames with straight upper-rims: cut the lens 0.1 mm. larger; groove-measure 0.6 mm. deep and 0.8 mm. wide.
- 7] Take note of the frame curvature angle.
- 8] Please loosen the screws with great care. As you can break the hinge by screwing too hard.

The Blac DO NOT guide! [please]

- 1] **DO NOT** heat the Blac frames at any time. Carbon or fiberglass will not be adjusted by heating. Heavy heating will damage the material.
- 2] **DO NOT** use any type of Loctite or Anaerobic Adhesives/ Sealants on the hinges/screws because it will damage them!
- 3] **DO NOT** use tools with a metal surface directly against the carbon fibre or fibreglass material. When adjusting the temples this can easily be done by hand.
- 4] **DO NOT** try to adjust the **carbon fibre** front in any way. The frame might break! (No problem for titanium).
- 5] **DO NOT** press or pop out demolens.
- 6] **DO NOT** try to adjust the inclination at the endpiece. High risk of breakage.
- 7] **Be careful** using chemicals. Acetone will damage the surface of both carbon fibre and fibreglass.

BLAC®

HANDMADE IN DENMARK  CARBON BY BELLINGER